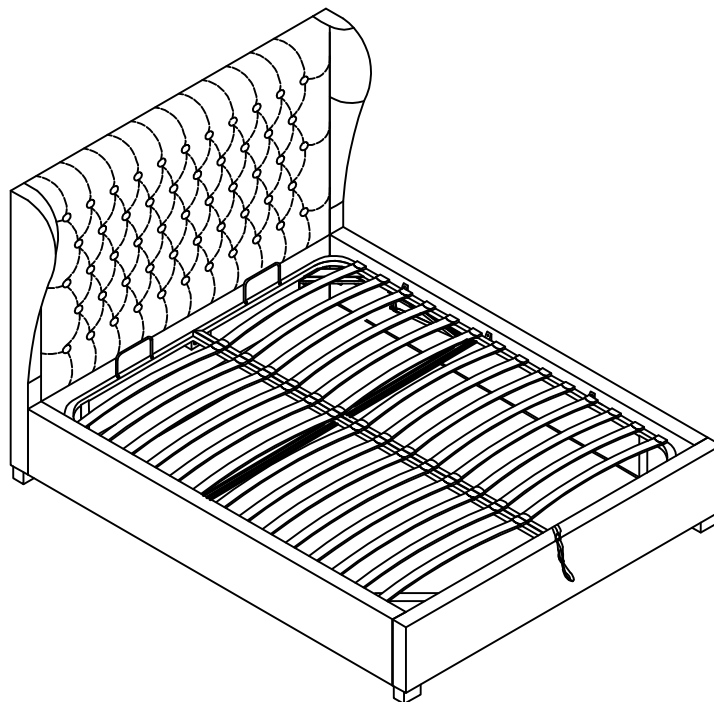


# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

Thank you for purchasing the DAKOTA OTTOMAN BED. Please read the instructions carefully to ensure safe operation of the product.



2095mm×1540mm×1300mm 4ft 6 DOUBLE

2195mm×1690mm×1300mm 5ft KING

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PLEASE READ this sheet prior to assembly to familiarise yourself with the various stages of construction.

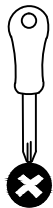
Carefully open the pack supplied and check the contents against the parts and fittings check list.

Do not destroy any of the packaging until you are certain that you have all the necessary parts for the assembly.

CAUTION: There are small components used in the construction of this unit. These loose items should be kept away from young children whilst assembling your unit to avoid the danger of choking hazards.

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## Tools Required



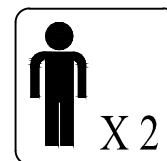
Screwdriver × 1  
(not included)



Allen key × 1  
(Included)



Spanner × 1  
(Included)



# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

IMPORTANT - READ CAREFULLY - RETAIN THESE INSTRUCTIONS FOR  
FUTURE REFERENCE.

## INFORMATION

- This product is intended for a maximum person 's weight of 110kg per side. Do not exceed this weight.
- Due to the size of this product we recommend that it is assembled in the room intended for use .
- When you are ready to start, make sure that you have the right tools, plenty of space and a clean, dry area for assembly .
- Unwrap all packaging materials and place the components on top of the carton box or on a clean floor to prevent it from scratching .
- Check the pack and make sure you have all the parts listed.
- Ensure that this product is fully assembled and secured as illustrated before use.
- Check all screws or bolts are tightened and inspect regularly.
- This product should only be used on firm, level ground .
- Please dismantle for transportation.
- Tools are included.

## WARNINGS

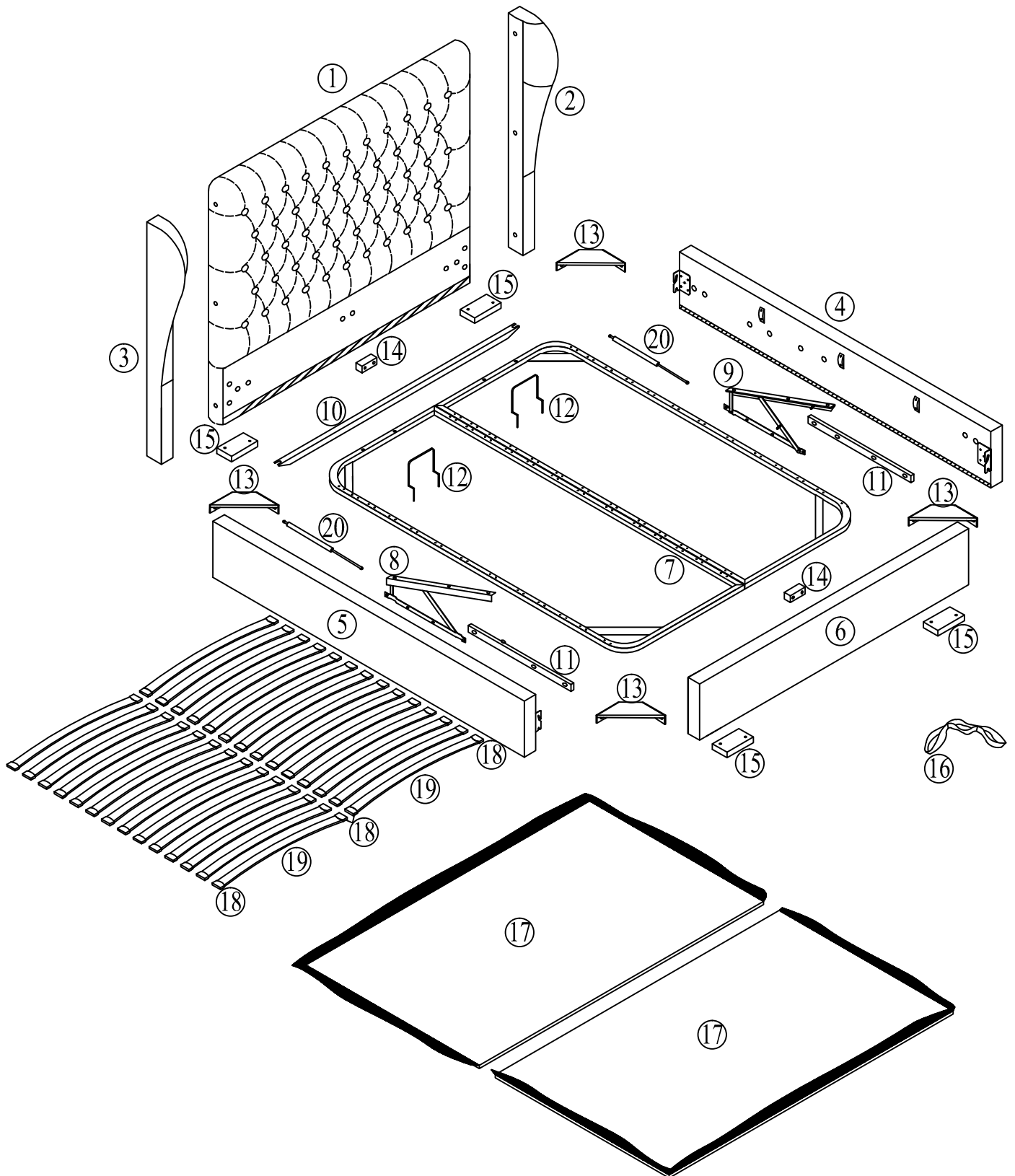
- Only use the storage compartment when the frame is fully raised in the up position .
- DO make sure the legs remain in contact with the ground.
- DO keep small parts out of reach of children.
- DO use caution when operating, this bed uses a pressured mechanism.
- DO keep hands and fingers clear of the mechanism when opening and closing the bed for use.
- DO NOT use power tools to construct this product.
- DO NOT tighten screws until fully assembled.
- DO NOT over tighten screws or bolts.
- DO NOT use this product if parts are missing, damaged or worn.
- DO NOT stand on the product.
- DO NOT remain on the bed whilst the lifting mechanism is in use.
- DO NOT expose this product to dripping or splashing, rain or areas with heavy moisture.
- DO NOT place any objects filled with liquids, such as vases, on the product.
- DO NOT insert foreign objects into the product or attempt to repair this unit by yourself.
- DO NOT place the product in direct sunlight, open flames such as candles or heat, such as radiators.Keep away from temperatures over 35 C.

## CARE INFORMATION

- Never use scourers, abrasives or chemical cleaners.
- To clean wipe with a sponge and warm soapy water. Do not use solvent based cleaners or detergents as they can bleach or damage the product.

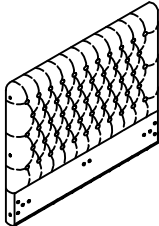


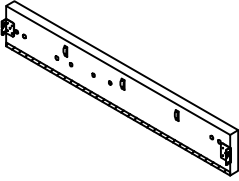
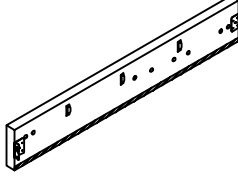
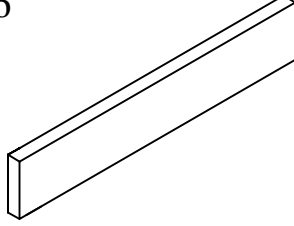
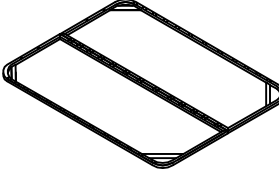
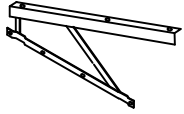
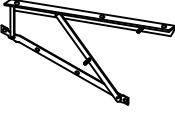
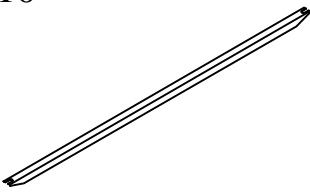
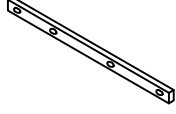
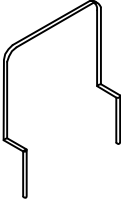
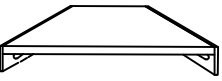
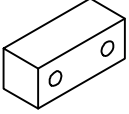
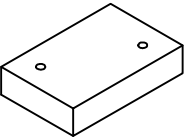

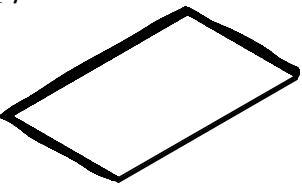



# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

Please check the pack contents before assembling the product. If any components are missing, please contact your retailer. The fittings pack contains small items that should be kept away from small children.



# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

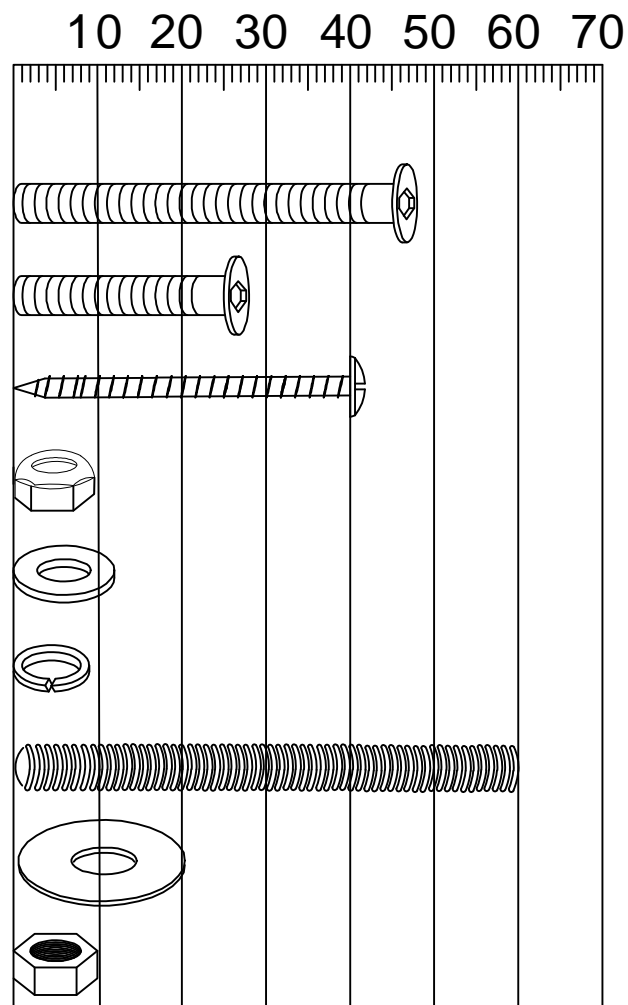
## Parts

1 	2 	3 	4 
Description: HEADBOARD Qty: 1pc Dimension: 4'6" 1390x1280x100mm Dimension: 5' 1540x1280x100mm	Description: RIGHT WING Qty: 1pc Dimension: 1280x275x100mm	Description: LEFT WING Qty: 1pc Dimension: 1280x275x100mm	Description: RIGHT SIDE RAIL Qty: 1pc Dimension: 4'6" 1940x305x75mm Dimension: 5' 2040x305x75mm
5 	6 	7 	8 
Description: LEFT SIDE RAIL Qty: 1pc Dimension: 4'6" 1940x305x75mm Dimension: 5' 2040x305x75mm	Description: FOOTBOARD Qty: 1pc Dimension: 4'6" 1530x305x75mm Dimension: 5' 1680x305x75mm	Description: METAL FOLDING BED FRAME Qty: 1pc Dimension: 4'6" 1900x1350x30mm Dimension: 5' 2000x1500x30mm	Description: LEFT HINGE Qty: 1pc Dimension: 880x95x50mm
9 	10 	11 	12 
Description: RIGHT HINGE Qty: 1pc Dimension: 880x95x50mm	Description: CROSS RAIL Qty: 1pc Dimension: 4'6" 1343x30x30mm Dimension: 5' 1490x30x30mm	Description: MDF SLATS Qty: 2pcs Dimension: 520x30x15mm	Description: MATTRESS STOPPER Qty: 2pcs Dimension: 205x130x20mm
13 	14 	15 	16 
Description: CORNER BRACKETS Qty: 4pcs Dimension: 250x85x35mm	Description: HOLDING BLOCKS Qty: 2pcs Dimension: 140x40x32mm	Description: WOODEN FOOT Qty: 4pcs Dimension: 120x60x25mm	Description: BELT Qty: 1pc Dimension: 425x30x3mm
17 	18 	19 	20 
Description: BOTTOM PANEL Qty: 2pcs Dimension: 4'6" 1365x960x7mm Dimension: 5' 1515x1010x7mm	Description: PLASTIC SLAT CAPS Qty: 4'6": 56pcs / 5' : 64pcs Dimension: 55x30x25mm	Description: BENT SLATS Qty: 4'6": 28pcs / 5' : 32pcs Dimension: 4'6" 672x53x9mm Dimension: 5' 745x53x9mm	Description: PNEUMATIC PISTON Qty: 2pcs Dimension: 555xØ25mm

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

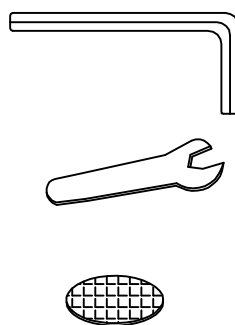
## Fixings (to scale)

Ref	Dimensions	Qty
A	Bolt-M8x45	12
B	Bolt-M8x25	30
C	Screw M5x40	8
D	Nut (Hinge)	4
E	Washer M8x17	42
F	Spring Washer M8	36
G	Bolt-M8x60	6
H	Washer M8x22	6
I	Nut (Wing)	6



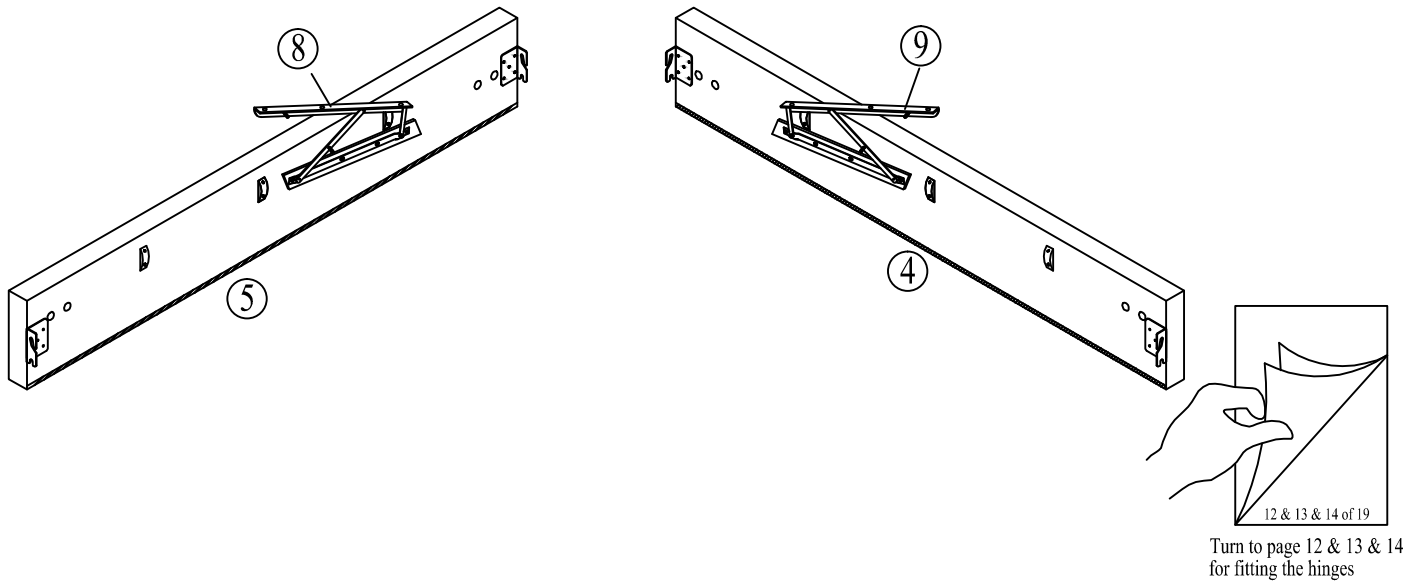
## (Not to scale)

J	5mm Allen Key	1
K	Spanner	1
L	Non-slip Pad	18



**CAUTION:** There are many small components used in the construction of this product. Please keep these components away from young children whilst assembling this product. If you keep the fittings in a bowl during assembly you will be less likely to lose them!

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

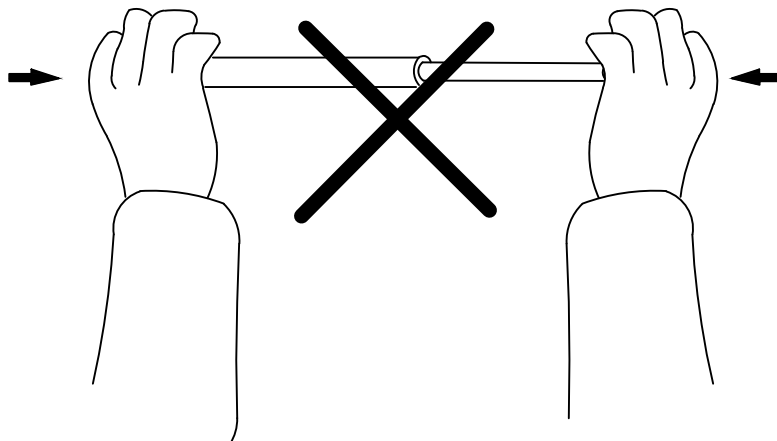


## IMPORTANT PISTON INFORMATION

The pistons used in the construction of this product are extremely strong and cannot be operated by hand when not fitted to the ottoman hinges. All pistons are tested in the factory for correct pressure and operation before use.

**Initially it might appear that the pistons are very stiff when opening and closing the ottoman frame. THIS IS NORMAL.**

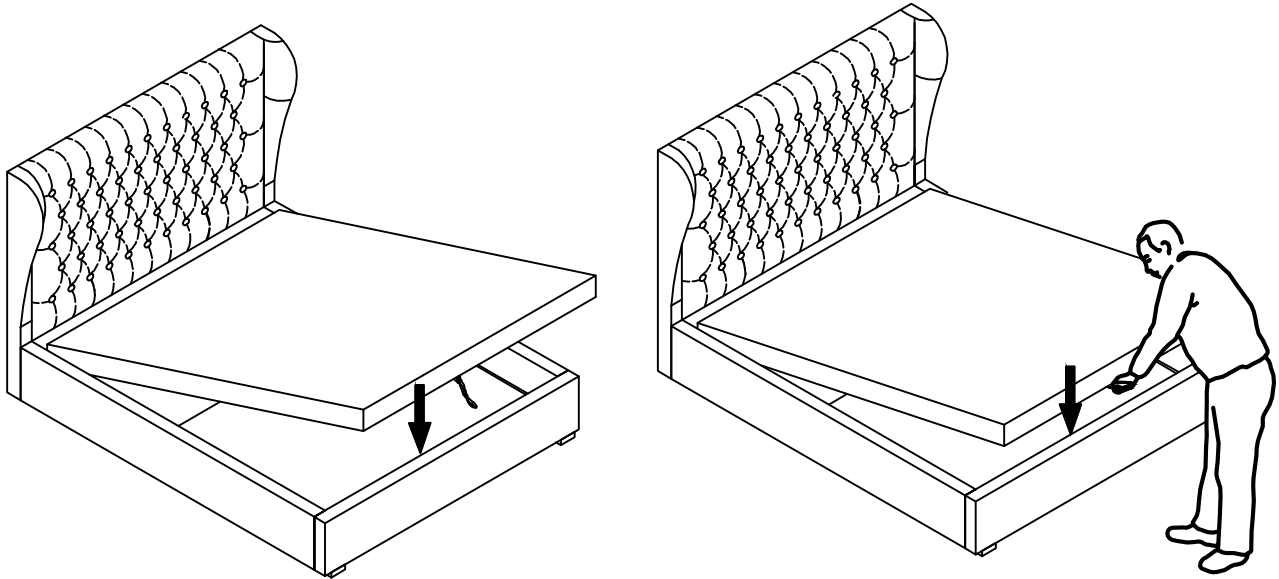
After operating the ottoman a few times, the movement of the pistons and the opening and closing of the ottoman will become easier.



# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

## Hints and Tips

To Close the ottoman, always use 2 hands at arm's length and only where illustrated on this product. You must ensure the mattress is on the bed frame before lifting the mechanism **Failure to do so may result in injury.** There are many small components used in the construction of this product. Please keep these components away from young children whilst assembling this product. Use the lifting strap to open the ottoman.



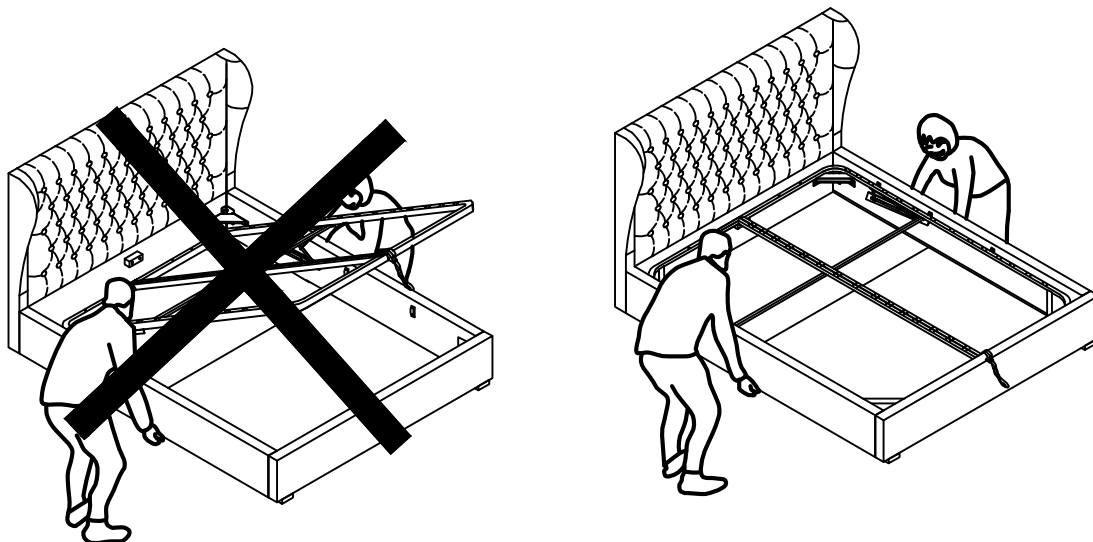
If removing the mattress, make sure the frame is secured so it does not flip open. When lifting the bed frame, remove pillows and covers so that they do not impede the operation.

PLEASE NOTE - It takes a lot of force to make the initial movement of the ottoman - THIS IS A DESIGN FEATURE OF THE PRODUCT SO THAT IT DOES NOT FALL SHUT - and the nearer to being closed the ottoman is, the easier it is to move. When the ottoman is almost shut, keep fingers & hands clear and it will close completely under its own weight.

When lowering the slat unit for the first time, take care to make sure it does not rub unevenly on the inside face of the Side Rail. If it does, the bed has been assembled slightly out of square. This can be rectified by moving the Footboard of the bed slightly to the left or right whilst leaving the headboard of the bed frame stationary.

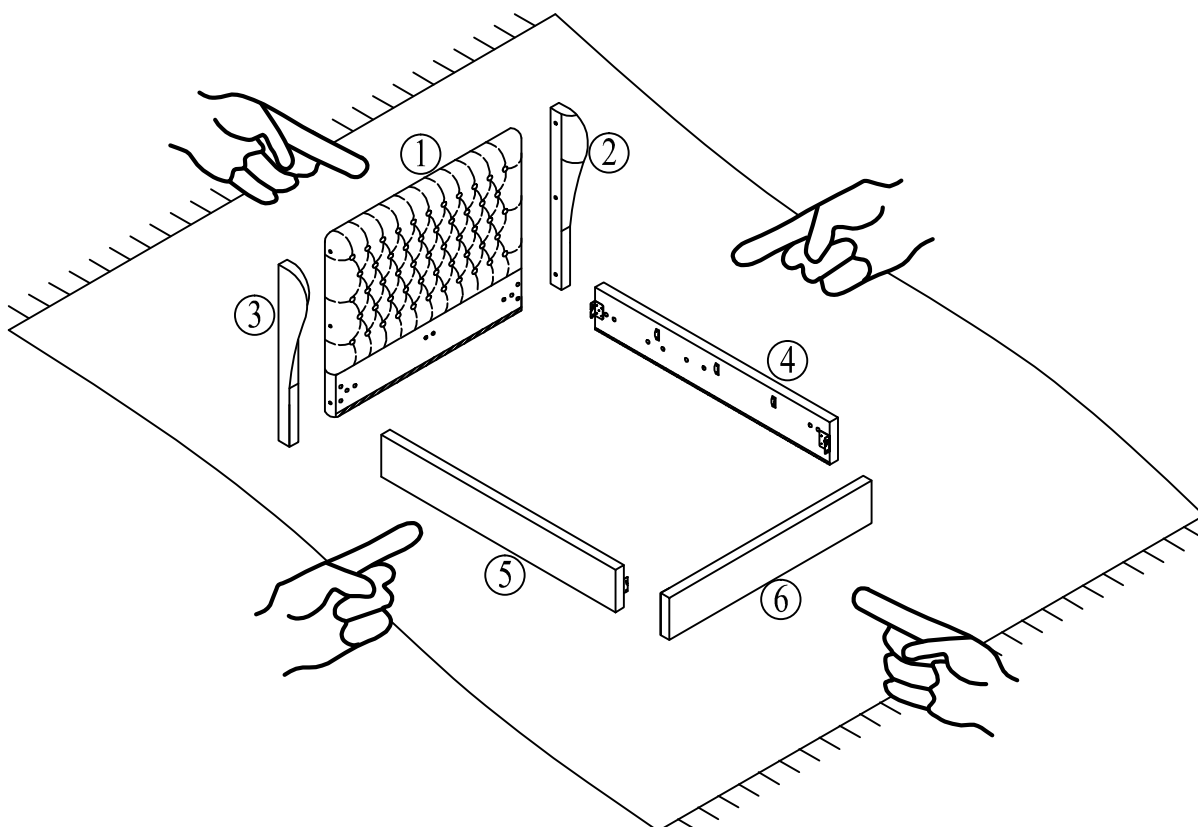
# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

Do not attempt to move the bed whilst the frame is in the upright position.



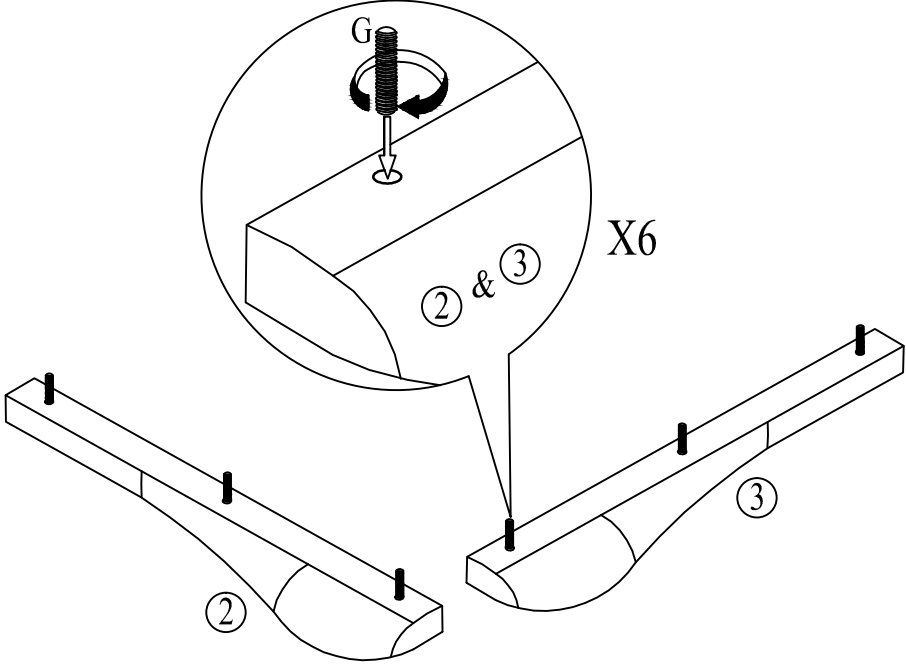
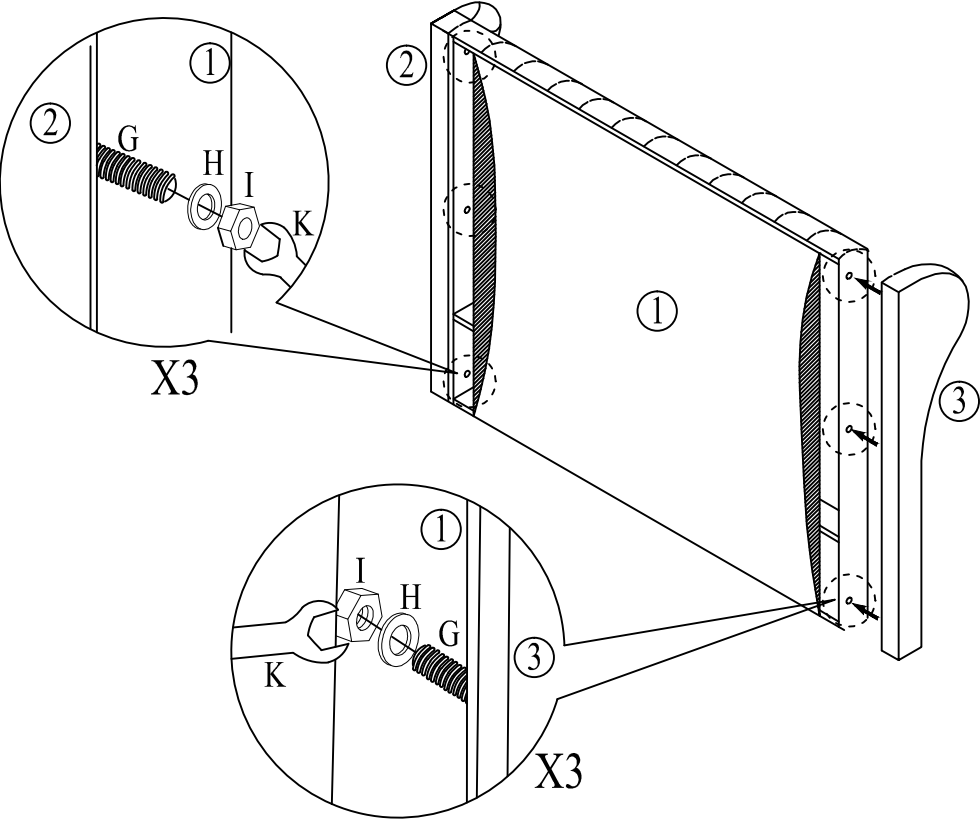
## Layout Parts on Soft Surface

Layout all Part on a soft surface i.e. Rug, Carpet or Packaging Carton.

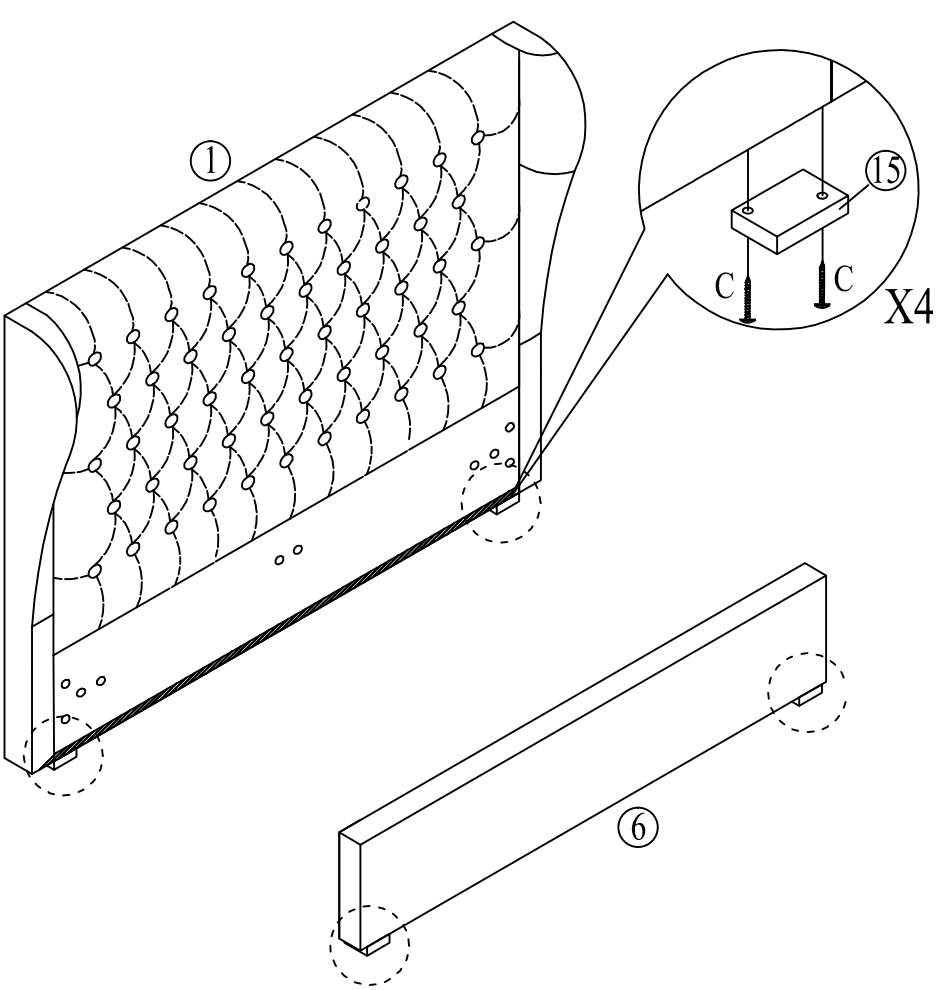




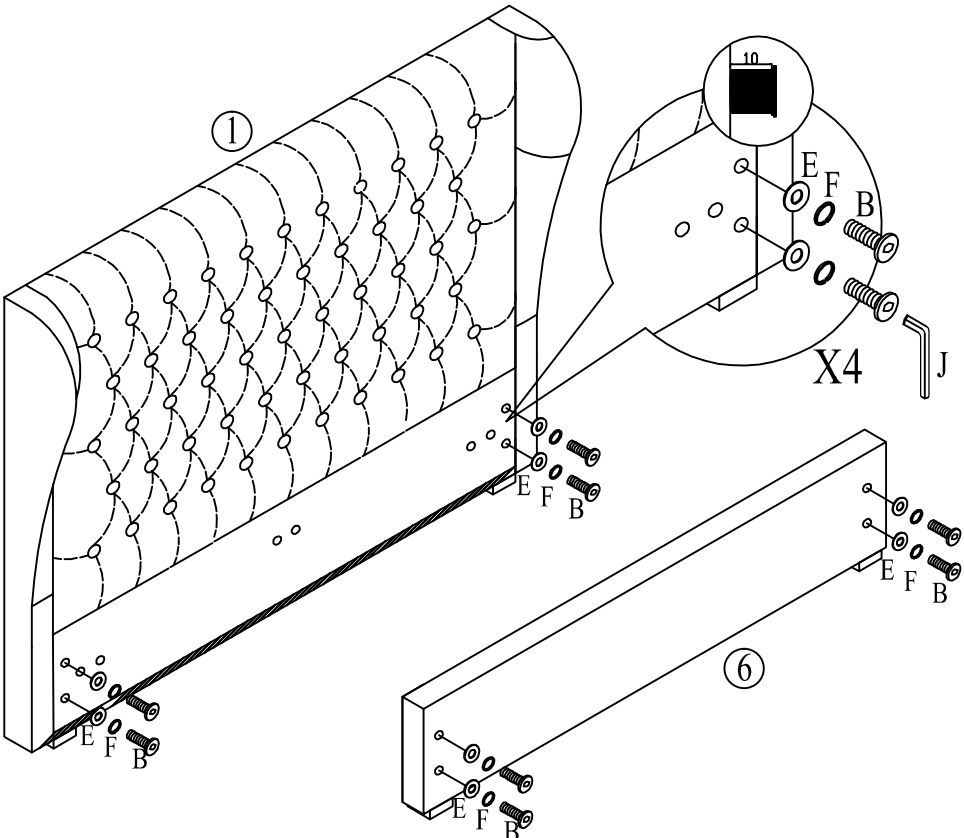
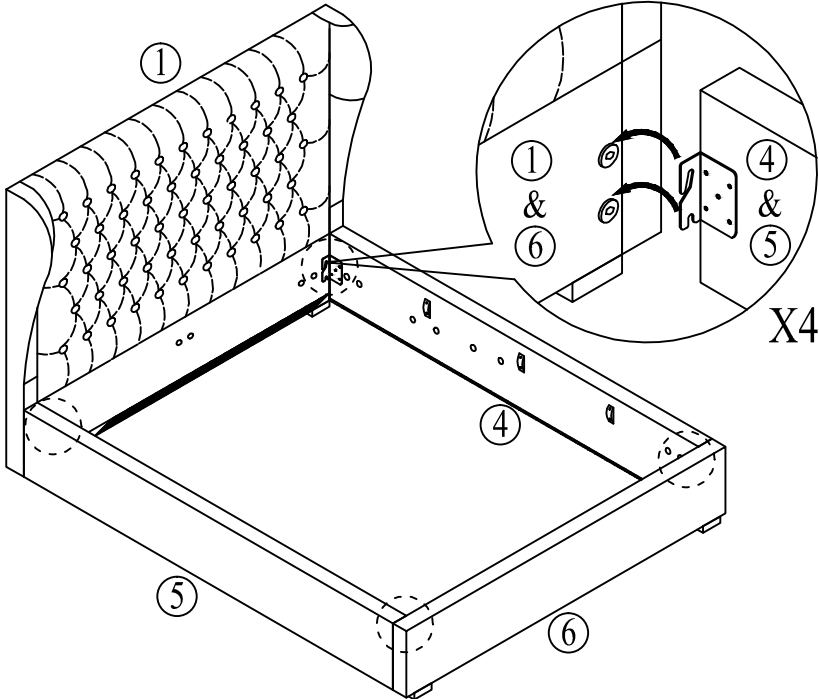
# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 1	PARTS REQUIRED
	<p>2. Right Wing x 1</p> <p>3. Left Wing x 1</p> <p>G. 60mm M8 Bolt x 6</p>
STEP 2	PARTS REQUIRED
	<p>1. Headboard x 1</p> <p>2. Right Wing x 1</p> <p>3. Left Wing x 1</p> <p>G. 60mm M8 Bolt x 6</p> <p>H. Washer M8 x 22 x 6</p> <p>I. Nut (Wing) x 6</p> <p>K. Spanner x 1</p>

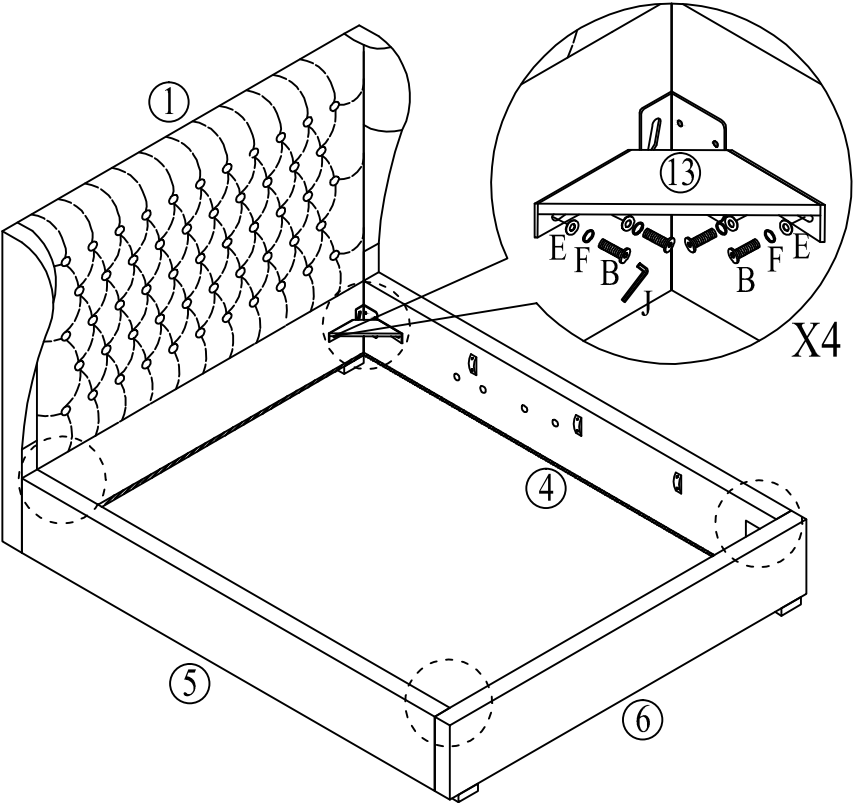
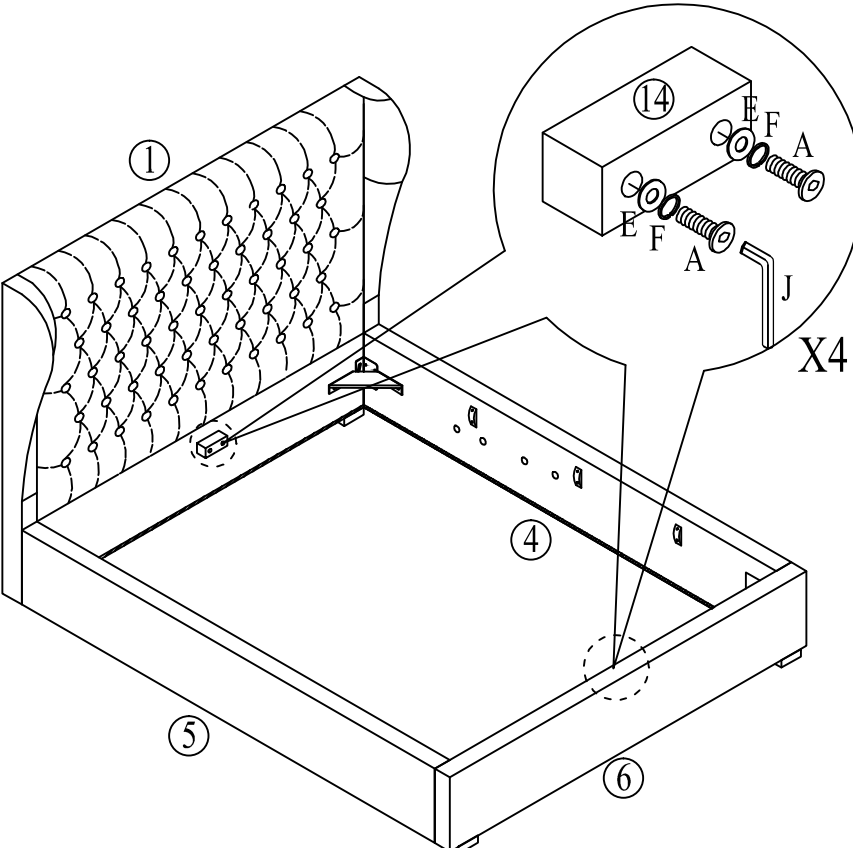
# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 3	PARTS REQUIRED
	<ul style="list-style-type: none"><li>1. Headboard x 1</li><li>6. Footboard x 1</li><li>15. Wooden Foot x 4</li><li>C. Screw x 8</li></ul>

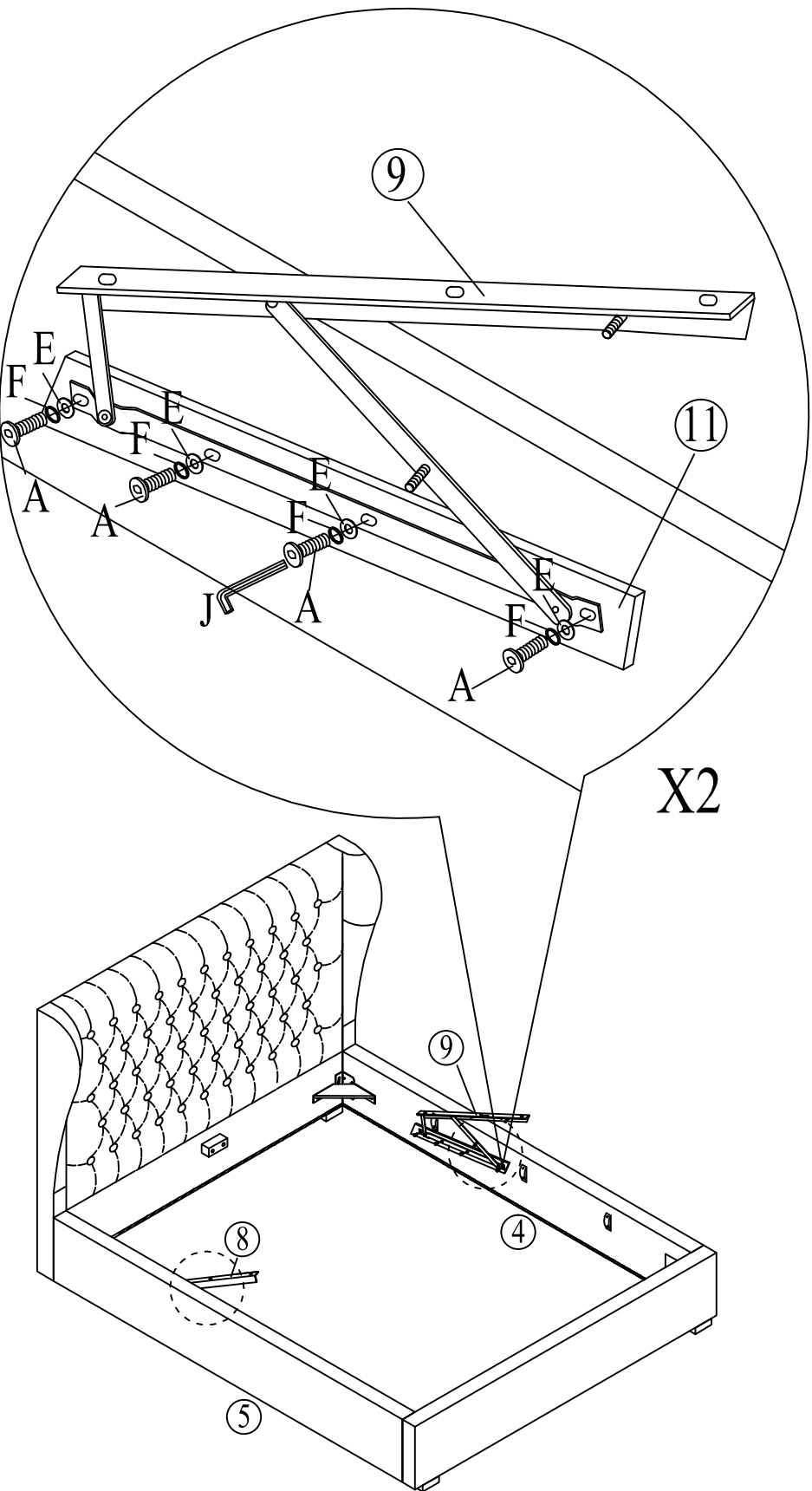
# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 4	PARTS REQUIRED
	<p>1. Headboard x 1</p> <p>6. Footboard x 1</p> <p>B. 25mm M8 Bolt x 8</p> <p>E. Washer M8x17 x 8</p> <p>F. Spring Washer x 8</p> <p>J. 5mm Allen Key x 1</p>
STEP 5	PARTS REQUIRED
	<p>1. Headboard x 1</p> <p>4. Right Side Rail x 1</p> <p>5. Left Side Rail x 1</p> <p>6. Footboard x 1</p> <p>J. 5mm Allen Key x 1</p>

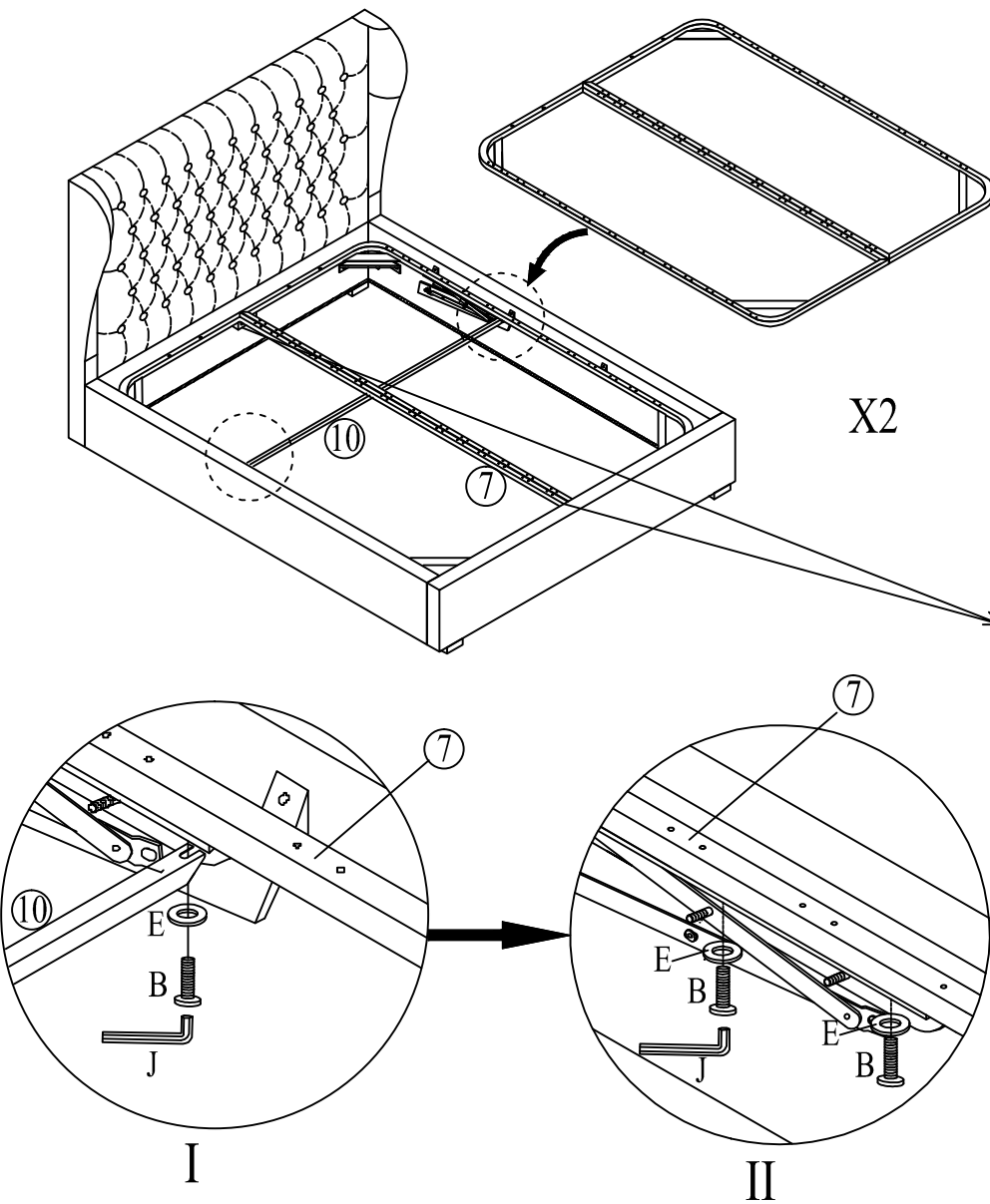
# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 6	PARTS REQUIRED
	<p>13. Corner Brackets x 4</p> <p>B. 25mm M8 Bolt x 16</p> <p>E. Washer M8x17 x 16</p> <p>F. Spring Washer x 16</p> <p>J. 5mm Allen Key x 1</p>
STEP 7	PARTS REQUIRED
	<p>14. Holding Blocks x 2</p> <p>A. 45mm M8 Bolt x 4</p> <p>E. Washer M8x17 x 4</p> <p>F. Spring Washer x 4</p> <p>J. 5mm Allen Key x 1</p>

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 8	PARTS REQUIRED
 <p>The diagram illustrates the assembly of the bed's base. A circular inset provides a detailed view of the hinge mechanism (9) being attached to the base frame (11). The hinge is secured using bolts (A), washers (E), and spring washers (F). An Allen key (J) is shown being used to tighten the bolts. The main diagram shows the bed frame (5) with the headboard (4) and footboard (8) being assembled. The base frame (11) is shown being attached to the footboard (8) using the hinge mechanism (9). The diagram is labeled 'X2' indicating that the assembly is repeated for both sides.</p>	<p>8. Left Hinge x 1</p> <p>9. Right Hinge x 1</p> <p>11. MDF Slats x 2</p> <p>A. 45mm M8 Bolt x 8</p> <p>E. Washer M8x17 x 8</p> <p>F. Spring Washer x 8</p> <p>J. 5mm Allen Key x 1</p>

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

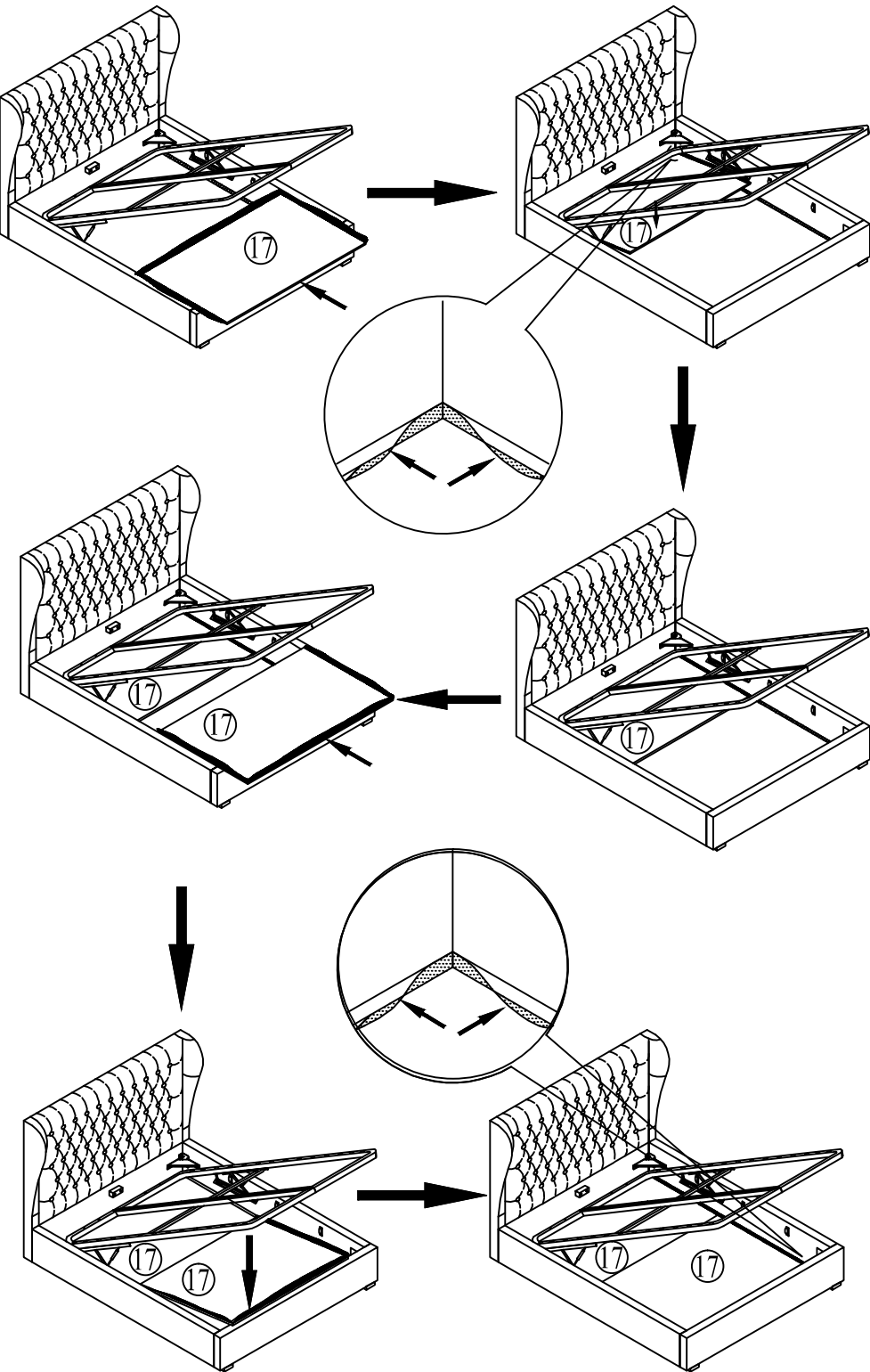
STEP 9	PARTS REQUIRED
 <p>Fit crossrail 10 first (I) and align holes between hinge and frame. Do not Tighten bolts until (II) frame is centralised and fully supported on holding blocks.</p>	<p>7. Metal Folding Bed Frame x 1</p> <p>10. Cross Rail x 1</p> <p>B. 25mm M8 Bolt x 6</p> <p>E. Washer M8x17 x 6</p> <p>J. 5mm Allen Key x 1</p> <p>ENSURE THE FRAME IS ADJUSTED SO THAT IT RESTS EVENLY ON BOTH HOLDING BLOCKS BEFORE TIGHTENING ALL THE BOLTS</p>

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 10	PARTS REQUIRED
<p>X2</p> <p>20</p> <p>D</p> <p>K</p> <p>7</p>	<p>20. Pneumatic Piston x 2</p> <p>D. Nut (Hinge) x 4</p> <p>K. Spanner x 1</p>

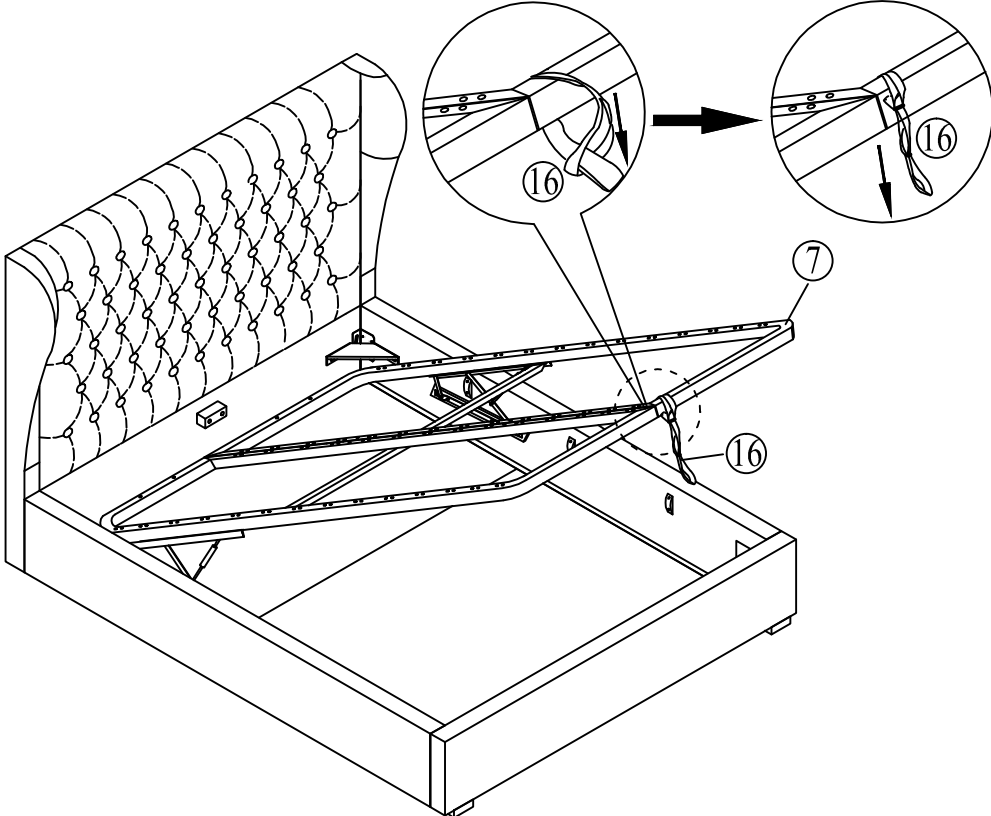
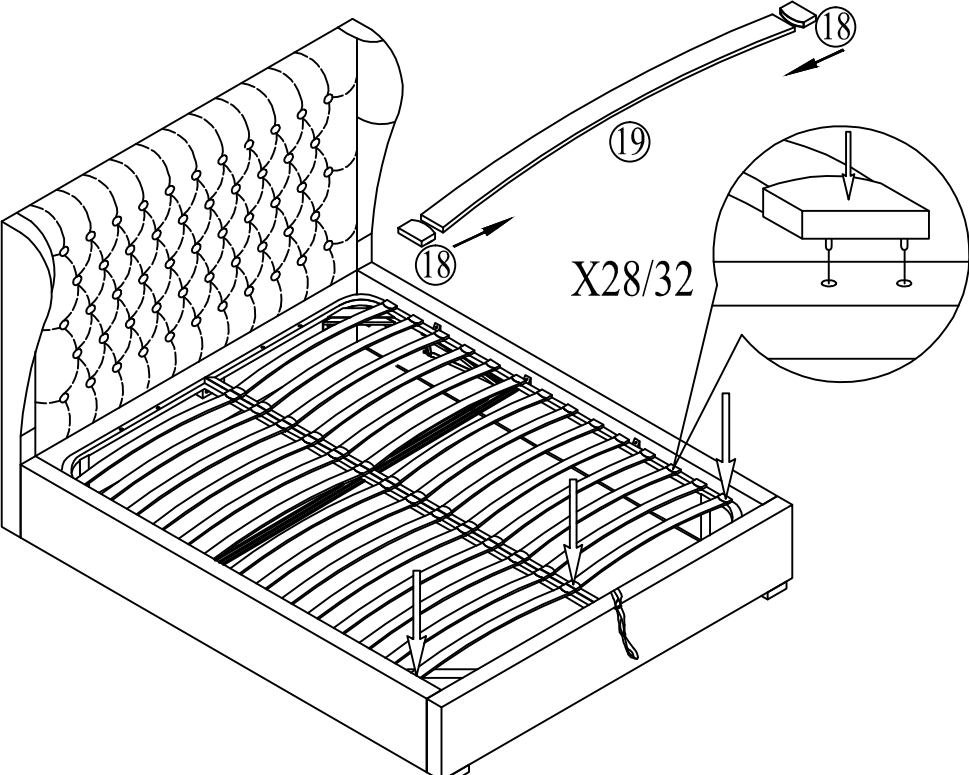
17. Bottom Panel x 2  
L. Non-slip Pad x 18

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

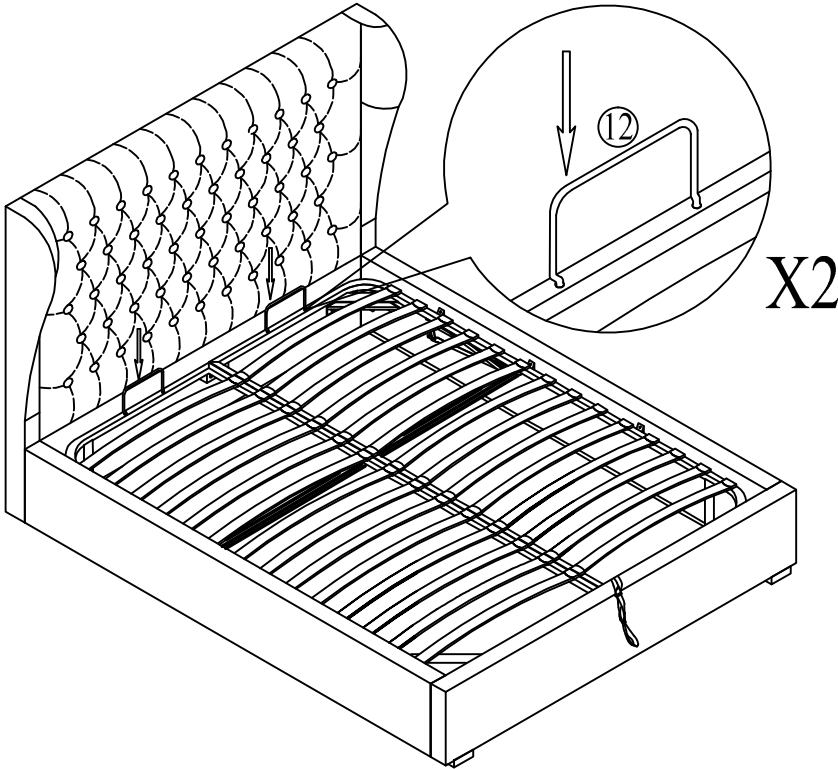
STEP 11	PARTS REQUIRED
	<p>17. Bottom Panel x 2</p>



# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 12	PARTS REQUIRED
	<p>16. Belt x 1</p>
STEP 13	PARTS REQUIRED
	<p>18. Plastic Slat Caps 4'6": 56pcs / 5' : 64pcs</p> <p>19. Bent Slats 4'6": 28pcs / 5' : 32pcs</p>

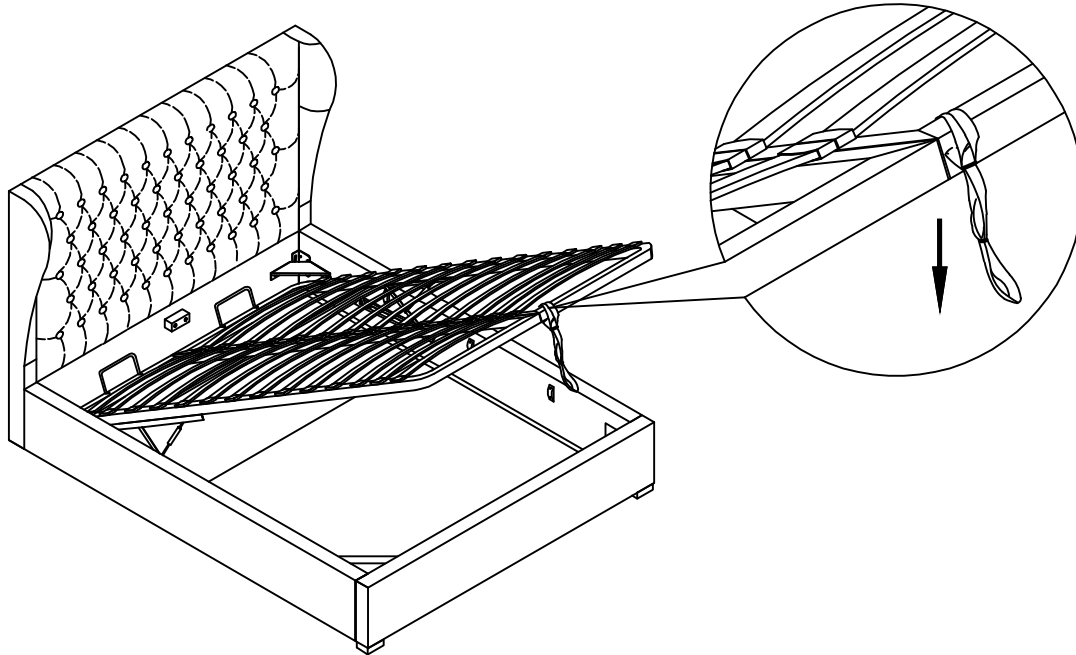
# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

STEP 14	PARTS REQUIRED
	12. Mattress Stopper x 2

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS

## Complete Assembly

Your bed frame is now completely assembled but the ottoman will not operate correctly unless a mattress is placed on the slat frame and will not stay shut unless the mattress remains in position. To position the mattress on the slat frame, simply place the mattress on top of the slat frame whilst it is in the up (open) position.



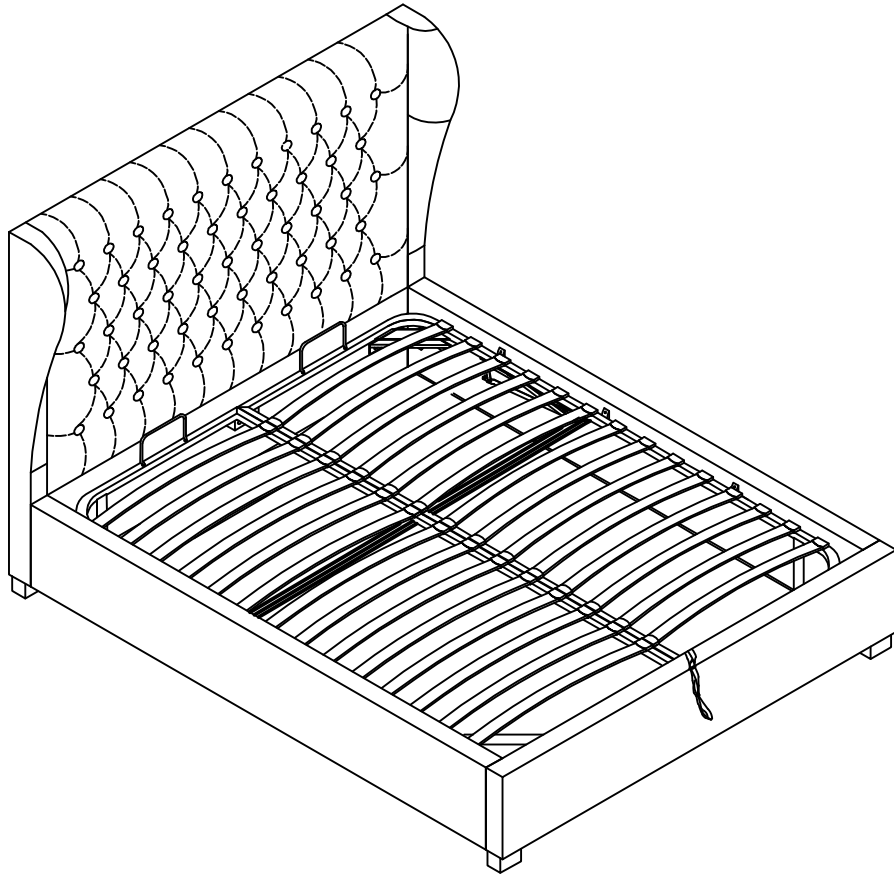
Lift with the strap (16) and close as per guidance on page 7. The strap should always be accessible. Take care not to lean over the bed when lifting, if the mattress is thin and light, the frame may rise quickly. The speed of closing will also depend on the weight of the mattress so always keep fingers well clear of the metal frame.

**PLEASE NOTE** - It takes a lot of force to make the initial movement of the ottoman- THIS IS A DESIGN FEATURE OF THE PRODUCT SO THAT IT DOES NOT FALL SHUT- and the nearer to being closed the ottoman is, the easier it is to move. When the ottoman is almost shut, keep finger and hand clear and it will close completely under its own weight.

### Tip for difficulty with compression:

If you are experiencing difficulty with the initial compression try fitting one piston at a time (following the Assembly Instructions) then press down on the side of the frame with the piston fitted - this acts like a big lever (The weight of the mattress can be used to supplement the load exerted). Effectively you are doubling the amount of force applied, because you have halved the resistance offered by the pistons. It can take slightly more effort than you might feel comfortable applying to the bed frame at first.

# DAKOTA OTTOMAN BED ASSEMBLY INSTRUCTIONS



Periodically check to ensure that the components are in their proper position, free from damage. Also, make sure the connectors are tight and secure.

**Keep instructions for future reference**